



Dart Aerospace Ltd.
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647.7601

Job Sheet 181384



Part No: 647.7601

Job Qty: 4 ea

Part Name: Lower Deflector Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/26/18

Job Tracking No:

Due Date: 9/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV NC IPP REV:A NEW ISSUE 15-08-04 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/10/18	9/10/18	0.00	0.00	Start Up Stores/Pkg-1		NOV 19 2018
110	Packaging	4 pcs	9/10/18	9/10/18	0.00	0.00	Packaging1-1		NOV 19 2018
120	Small Fab	4 pcs	9/10/18	9/10/18	0.00	1.32	Small Fab-1		
130	QC	4 pcs	9/10/18	9/10/18	0.00	0.00	QC5		
140	Packaging	4 pcs	9/10/18	9/10/18	0.00	0.00	Packaging3-1		
150	QC21-SA	4 Ea	9/10/18	9/10/18	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 5.
Descriptions: 140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.7611	Lower Deflector	4 Ea (1 ea)	90-Start up Operation	5115131
647.7612	Breakaway Tip	4 Ea (1 ea)	90-Start up Operation	5105279
MS20470AD6-14	Rivet	8 Ea (2 ea)	90-Start up Operation	FM13664-4

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	647.7611	4	50	0
	647.7612	4	58	0
	MS20470AD6-14	8	295	0



Container No: S128961



Part: 647.7601

Job No: 181384

Serial No/Batch: S128961

Revision:

Inspector:

Exp Date:

Instructions:

Part Specifications

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Date: 11/19/18

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